## AMENDMENT(S) TO THE CLAIMS

1. (currently amended) A method of operating a fuser unit for duplex printing, comprising:

providing a hot roll and a backup roll in nipped relation, and a drive system including a drive motor for causing the rotation of the rolls;

operating the motor at a first process speed in a first direction for advancing media between the hot roll and backup roll for fusing an image on a first side of the media;

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reversing the direction of operation of the motor to begin duplex routing of the media by operating the motor in an opposite direction from the first direction;

re-reversing the direction of operation of the motor while media is routed back to the nip formed between the hot roll and the backup roll;

disengaging the hot roll and the backup roll from the drive system during the reversing step; and

operating the motor at a speed greater than the first process speed for a time to drive the hot roll while routing the media is being routed back to the nip formed between the hot roll and the backup roll.

- 2. (original) The method of claim 1, said step of operating the motor at a speed greater than the first process speed being performed by operating the motor at a speed of about twice the first process speed.
- 3. (original) The method of claim 1, said fuser having a second process speed greater than the first process speed, and said step of operating the motor at a speed greater than the first speed being performed by operating the motor at the second process speed.

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- 4. (original) The method of claim 3, said step of operating the motor at a speed greater than the first process speed being performed by operating the motor at a speed of about twice the first speed.
  - 5. (original) The method of claim 1, said fuser being operated in a one-image mode.
- 6. (original) The method of claim 5, said step of operating the motor at a speed greater than the first process speed being performed by operating the motor at a speed of about twice the first process speed.
- 7. (original) The method of claim 5, including the additional step of stopping the media during duplex routing.
  - 8. (original) The method of claim 1, said fuser being operated in a two-image mode.
- 9. (original) The method of claim 8, said step of operating the motor at a speed greater than the first process speed being performed by operating the motor at a speed of about twice the first process speed.
- 10. (original) The method of claim 1, including preheating the backup roll before said step of operating the motor at a first process speed in a first direction for advancing media between the hot roll and backup roll for fusing an image on a first side of the media.

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- 11. (original) The method of claim 10, said preheating performed by rotating the hot roll and the backup roll at greater than the first process speed.
- 12. (currently amended) A method of operating a fuser unit for duplex printing, comprising:

providing a hot roll and a backup roll in nipped relation, and a drive system including a drive motor for causing the rotation of the rolls;

operating the motor at a first process speed in a first direction for advancing media between the hot roll and backup roll for fusing an image on a first side of the media;

stopping rotation of the hot roll and the backup roll after fusing an image on a first side of the media while the drive motor rotates;

resuming rotation of the hot roll and the backup roll before advancing the media between the hot roll and the backup roll for fusing an image on a second side of the media; and operating the motor at a speed greater than the first process speed to drive the hot roll after said resuming rotation step while the media is apart from the fuser unit.

- 13. (original) The method of claim 12, said step of operating the motor at a speed greater than the first process speed being performed by operating the motor at a speed of about twice the first process speed.
  - 14. (original) The method of claim 13, said fuser being operated in a one-image mode.
  - 15. (original) The method of claim 12, said fuser being operated in a two-image mode.

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- 16. (original) The method of claim 15, said step of operating the motor at a speed greater than the first process speed being performed by operating the motor at a speed of about twice the first process speed.
  - 17. (original) The method of claim 12, said fuser being operated in a one-image mode.
- 18. (original) The method of claim 12, including preheating the backup roll before said step of operating the motor at a first process speed in a first direction for advancing media between the hot roll and backup roll for fusing an image on a first side of the media.
- 19. (original) The method of claim 18, said preheating performed by rotating the hot roll and the backup roll at greater than the first process speed
- 20. (currently amended) A method of operating a fuser unit for duplex printing, comprising:

providing a hot roll and a backup roll in nipped relation, and a drive system including a drive motor and drive train for causing the rotation of the rolls;

operating the motor at a first process speed in a first direction for advancing media between the hot roll and backup roll for fusing an image on a first side of the media;

disengaging the hot roll from the drive train after fusing an image on a first side of the media;

re-engaging the hot roll with the drive train before advancing the media between the hot roll and the backup roll for fusing an image on a second side of the media; and

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operating the motor at a speed greater than the first process <u>speed to drive the hot roll</u> after said step of re-engaging the hot roll with the drive train <u>and before the media returns to the fuser unit</u>.

- 21. (original) The method of claim 20, said step of operating the motor at a speed greater than the first process speed being performed by operating the motor at a speed of about twice the first process speed.
- 22. (previously presented) The method of claim 1, further comprising the step of reengaging the hot roll and the backup roll with the drive system during the re-reversing step.

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